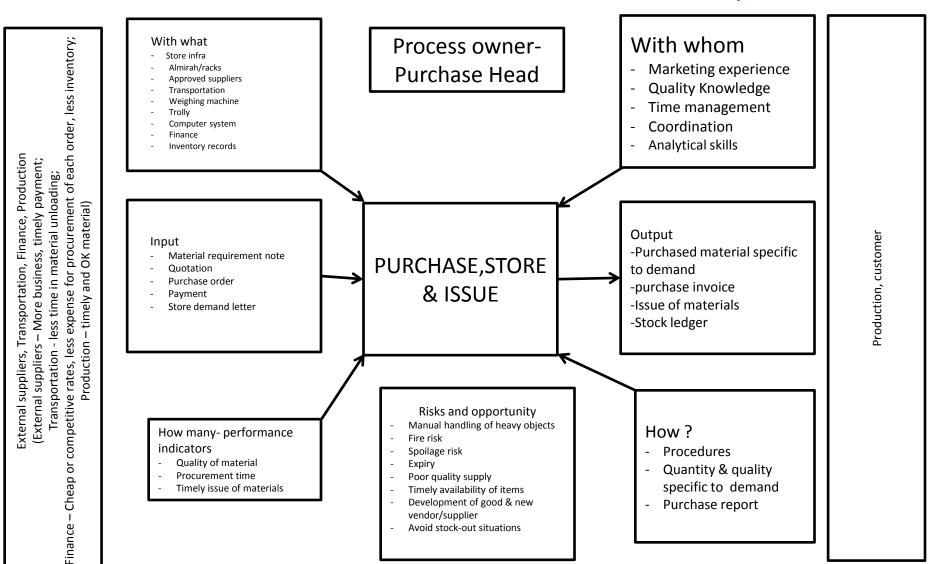
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Risk	Impact of risk	Source of	Likelihood of	Mitigation
		risk	occurrence	
- Manual handling of heavy objects	Accident	Internal	Moderate	- Training - Automation
- Fire risk	Loss of property Life	internal External	Low	- Training - Smoke detector
- Spoilage risk	- Financial loss	internal	Low	-FIFO _ Regular monitoring
- Expiry	-Financial loss - Impact on Delivery if fact not known timely	internal	Low/moderate	-FIFO
- Poor quality supply	- Impact on Delivery	External	Low	Supplier Evaluation procedure Training to incoming staff for correct verification of material
- Timely availability of items	Delivery failure	Internal as well as external	high	- multi vendor - Lead time fixation more scientifically
- Development of good & new vendor/supplier	Opportunity- More negotiation power, less dependence	Internal	low	Supplier evaluation procedure

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KPI or Process name	Definition examples	Target value	Process target	Reporting interval
Customer on time delivery performance	(sum deliveries on time) / (sum deliveries) x 100	X %	To be compliant with confirmed delivery dates	Monthly
Purchasing Process	(Non conform purchased products) / (received purchased products) x 100	X %	To improve the supplier delivery quality	Monthly

Note1: This slide might not have captured all KPI listed in Turtle diagram

Note2: While deciding KPI for a process please ensure whether all expectation of interested parties addressed through KPIs e.g. in turtle diagram one of the expectation of finance is reduction of inventory.